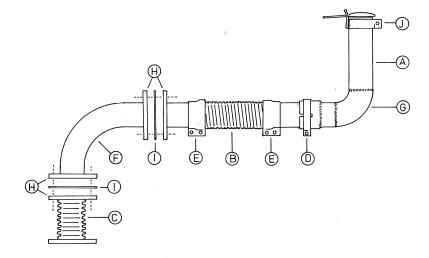
## **Pipework**



Servais supply a wide range of parts to make up pipe-work systems.

## These include:

- (A) **THIN WALLED RIGID EXHAUST TUBING** Normally supplied as ERW mild steel tubing up to 200mm (8") nominal bore, and larger sizes 3mm thick spiral wound and fully welded.
- (B) **FLEXIBLE CONNECTIONS** Electro-galvanised spiral wound flexible steel tube. This can be supplied cut to length and fitted each end with flanges or fittings to customers specification.
- (C) **BELLOW CONNECTIONS** Unbraided stainless steel bellows type flexible hose. Supplied flanged at each end and distance between flange faces to customers specification.
- (D) **CLAMPS** Servais band type clamp. A single bolt band type clamp, simple to fit and effective on sleeve pipe joints up to 100mm (4") o/d.
- (E) "**FLEXI CLAMPS**" Used to clamp spiral wound flexible tubing to rigid straight tube, without the need to weld or braze.
- (F) **BENDS** Lightweight 2 x D bends. ERW mild steel tubing, bent to 90°, with centre line radius twice pipe diameter. Supplied in sizes up to 100mm (4") OD.



- (G) **BENDS** Lightweight 1 x D bends. Lightweight mild steel spinnings cut and welded to form tight radius 90° exhaust bends.
- (H) **FLANGES Fla**t plate mild steel flanges drilled to BS10 (table D) and also to BS 4504 are held in stock in sizes from 50mm (2") to 250mm (10") nominal bore.
- (I) **GASKETS** 3mm thick full face gaskets to suit to above flanges are held in stock.
- (J) **RAINCAPS** The Servais style raincap is shown in the picture. The unique design ensures the rain cap is free to operate in adverse conditions. It will not jam, as so frequently happens with designs based on a hinge mechanism. It is mounted on a clip which can be slipped on to the pipe and secured in place by tightening on bolt.



(K) Expansion sections, Y-pieces, and hanging brackets can also be manufactured to customers drawings.

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